



**FUTURA**  
MARK DIFFERENT



**BRIDGE**<sup>®</sup>  
[www.bridge-automation.com](http://www.bridge-automation.com)



## LASER MARKING SYSTEM PLATFORM

Bridge launched on the market the topnotch Laser Marking System Platform FUTURA.

Fully modular and flexible, FUTURA can be configured according to customer's needs. Internal developers and manufacturing engineers are constantly working on FUTURA Platform, to ensure incredibly high process stability and fastest cycle time with zero maintenance.

FUTURA models allow to mark In Line or Stand Alone all kind of PCBs (up to 1.000x700 mm) and Semicon Devices.

Bridge develops internally Innovative Laser Technologies to be integrated on FUTURA Platform as Laser Cleaning, Micro-Drilling, DBC Cutting, Metal Frame Cropping, Deflashing.

The Worldwide Distributors Network, fully trained to install, calibrate and support FUTURA, provide a valuable and Competent Support to all Bridge's Customers.

FUTURA, *mark different.*



<b>FB50</b>	
Footprint	500x1.450x1.770 mm
Weight	450 Kg
Panel lenght	70 mm up to 420 mm
Panel Width	50 mm up to 350 mm

<b>F700</b>	
Footprint	1.200x1.450x1.770 mm
Weight	1200 Kg
PCB Length	100 mm to 1.000 mm
PCB Width	70 mm to 700 mm

<b>FB50L</b>	
Footprint	1.000x1.450x1.770 mm
Weight	500 Kg
Panel lenght	70 mm up to 655 mm
Panel Width	50 mm up to 420 mm



# CO2 LASER

AVAILABLE ON 2 DIFFERENT OPTIONS

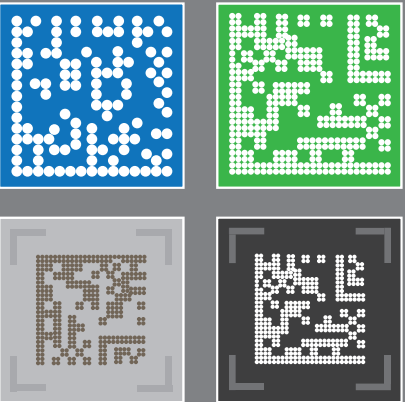
## 10 W

- Marks on all colours of solder mask
- Fast markings (avg time: 0.4 s per DMC)
- Doesn't mark on metal

## 30 W

- Allows solder mask removal - frequently requested on white PCBs

min. spot size: 125 µm

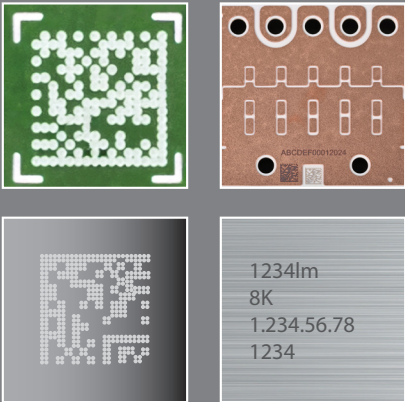


# FIBER LASER

ALLOWS MARKINGS ON METAL AND PLASTIC SURFACES

- Marks on metal and plastic
- Allows solder mask removal to reveal copper layer on PCBs
- Doesn't mark on PCBs if there's no copper layer underneath the solder mask

min. spot size: 70 µm



# KEY POINTS

- SPEED**  
CAMERA VIEW AND LASER ARE CONTROLLED BY THE GALVO SCANNER MOVEMENT
- ZERO MAINTENANCE**  
COMPLETE ABSENCE OF MOVING AXES
- PROCESS STABILITY**  
DOUBLE STOPPERS, CLAMPS AND BOTTOM SUPPORT FOR BENDLESS PROCESS;  
NO INTEGRATED FLIP UNIT

# SPEED ORIENTED PROCESS

- NO AXES NEEDED: GALVO SCANNERS DIRECTS LASER AND CAMERA VIEW ALL AROUND THE FIELD 350x350 mm
- AVG MARKING TIME FOR ONE 2D CODE: 0.4 s
- AVG QUALITY GRADE EVALUATION FOR ONE 2D CODE: 0.5 s
- MORE THAN 40% FASTER THEN CONVENTIONAL LASER MARKER MACHINE WITH X AND Y AXES







# FB50

## STANDARD SOLUTION FOR THE ELECTRONIC MARKET

Compact Size  
Machine Width: 500 mm

Max PCB size (Length x Width)  
420x350 mm

Marking Area  
350x350 mm

Transport PCB  
2,5 ÷ 5 mm ESD belt

Laser Type  
CO2 (fiber optional)

Consumption  
 < 1 Kw

# FUTURA



# FB50L

## LARGER VERSION FOR LIGHTING PRODUCTS

Larger Size  
Machine Width: 1.000 mm

Max PCB size (Length x Width)  
655x420 mm

Marking Area  
650x350 mm

Transport PCB  
2,5 ÷ 5 mm ESD belt

Laser Type  
CO2 (fiber optional)

Consumption  
 < 1 Kw

# FUTURA







# F700

## FOR EXTRA LARGE BOARDS

Larger Size  
Machine Width: 1.200 mm

Max PCB size (Length x Width)  
700x700 mm

Marking Area  
650x700 mm

Transport  
2,5 ÷ 5 mm belt

Laser Type  
CO2 (fiber optional)

Consumption  
 < 1,5 Kw

# FUTURA

## MAIN SOFTWARE FEATURES

**FAST PROGRAMMING**  
USER FRIENDLY INTERFACE  
CONTROLLED WITH A 24”  
TOUCH SCREEN PANEL.

**FULL CONTROL**  
FIDUCIALS CHECK  
QUALITY VERIFICATION  
ON ALL CODES MARKED.

**DESIGNED FOR**  
LIGHTING PRODUCTS  
DYNAMIC PARAMETERS  
FOR LED BINS.  
ONE PROGRAM –  
MANY COMBINATIONS.

**FLEXIBLE PROCESS**  
DEVELOPMENT  
FULL LIBRARY OF 1D AND 2D CODES,  
INCLUDING INVERTED AND  
RECTANGULAR DMC.  
POSSIBLE TO LOAD DXF FILES.

**NO INSPECTION WINDOW**  
INTERNAL CAMERA FOR OPERATOR  
INSPECTION AND REMOTE SUPPORT.

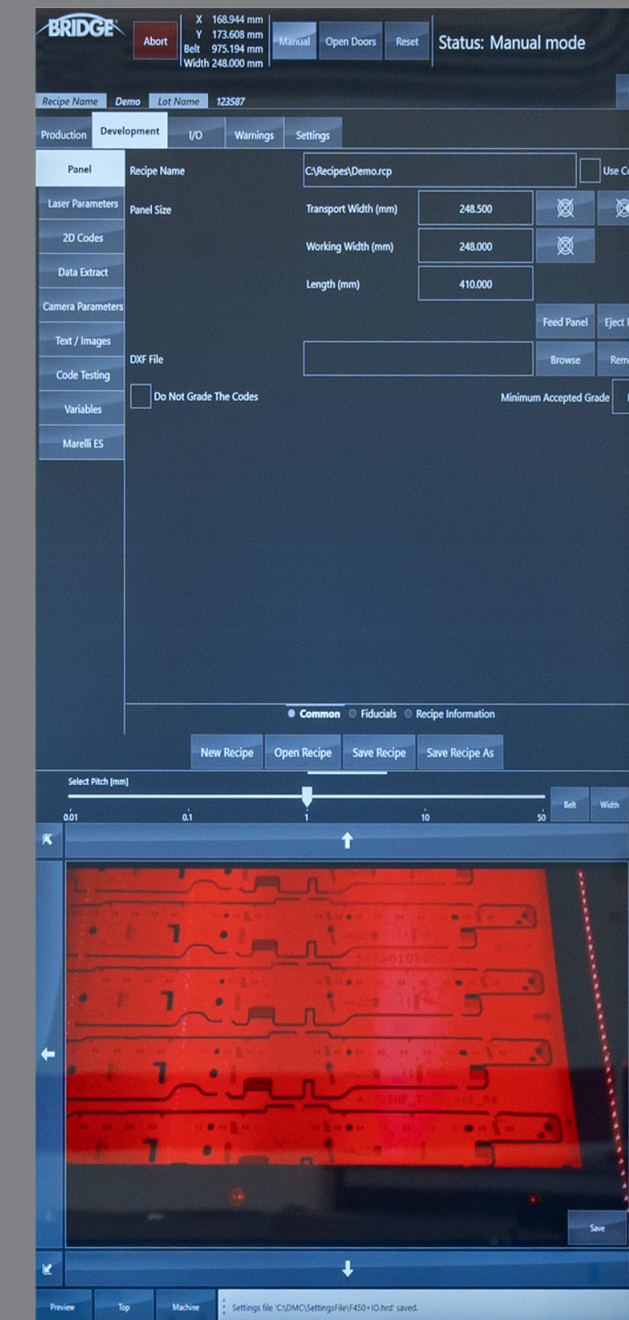
**FAST PRODUCT CHANGE**  
HANDLES MULTIPLE BATCHES  
WITH THE POSSIBILITY TO PAUSE  
AND RESUME THEM.

**DYNAMIC CONVEYOR**  
DIFFERENT TRANSPORT AND  
WORKING WIDTH FOR ACCURATE  
PANEL POSITIONING.

**EASY VERIFICATION**  
AUTO TUNING FOR BEST  
READING PARAMETERS.

**PAPERLESS**  
LINE INSTRUCTIONS FOR THE  
OPERATOR, WITH NOTES AND  
PICTURES, ARE SAVED  
IN EACH PROGRAM.

**MES Personalizations and Customizations available**





## INTEGRATED FLIP PROS&CONS

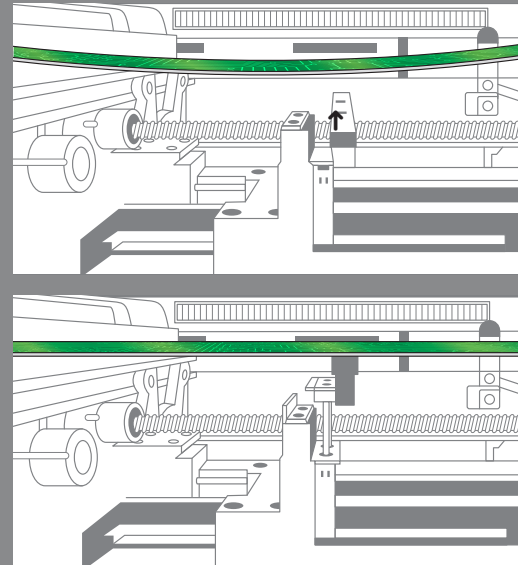
- ✓ Save footprint in the production line (but doesn't allow to flip the panel in masked time)
- ! Requires additional maintenance (Low OEE)
- ! Possible width mismatch between input and output area
- ! Laser focus differences between position 0° and 180°
- ! No chance to compensate bending on PCBs
- ! Forces the user to create a program to mark both side in one full process, losing time and money

🏰 **THAT'S WHY  HAS VIRTUAL FLIP!**

## BENDLESS PCB BOTTOM SUPPORT

- ✓ Board bending compensation for maximum process stability and best 2D code position Accuracy
- ✓ Automatic Positioning
- ✓ Dedicated position saved in each program
- ✓ Avoids laser focus differences on the board (dangerous for cell size variation and unreadable 2D codes)

### 🏰 **PROCESS STABILITY IS A MUST!**



## CONFIGURATIONS

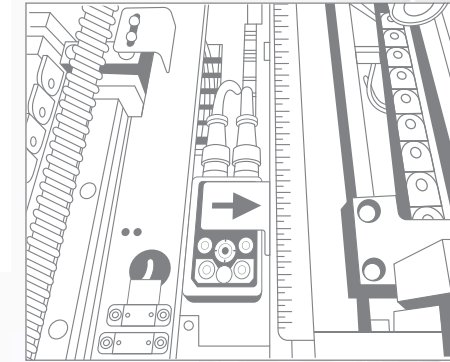
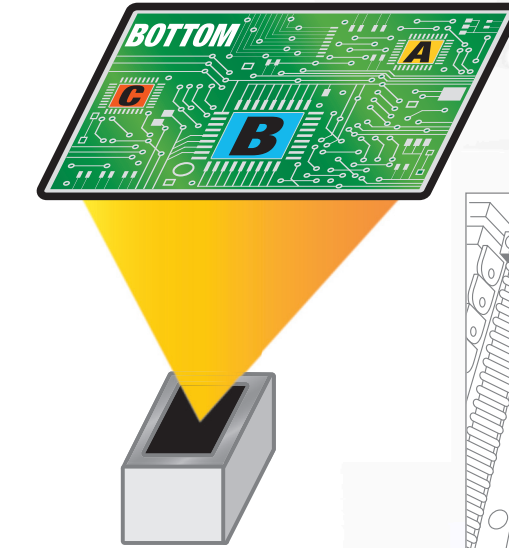
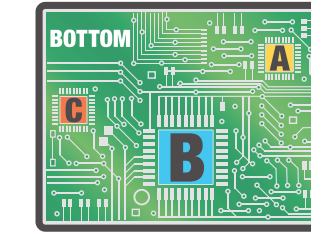
### VIRTUAL FLIP - ON THE FLY BOTTOM READER

NO ADDED CYCLE TIME - READING IS PERFORMED DURING LOADING PROCESS

SCANNING AREA UP TO 350x350 mm

EASY SETUP  
(MANUAL OR AUTOMATIC POSITIONING)

HANDLES BOARDS SOURCED FROM DIFFERENT SMT LINES



## CONFIGURATIONS

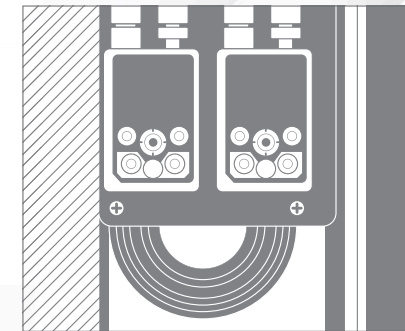
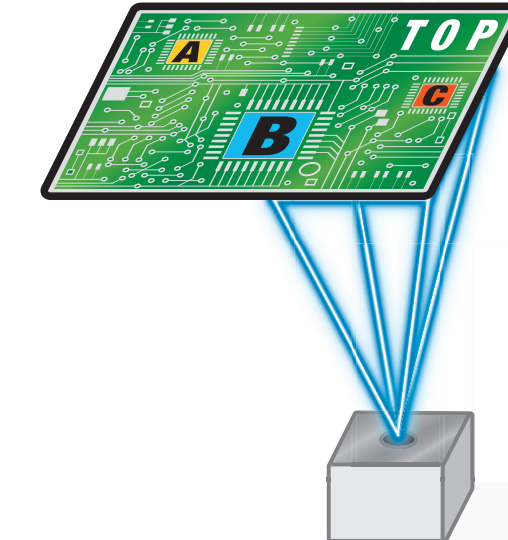
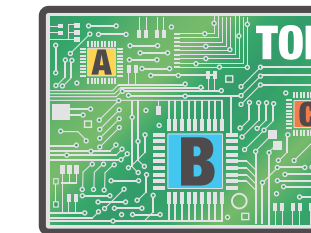
### BOTTOM LASER

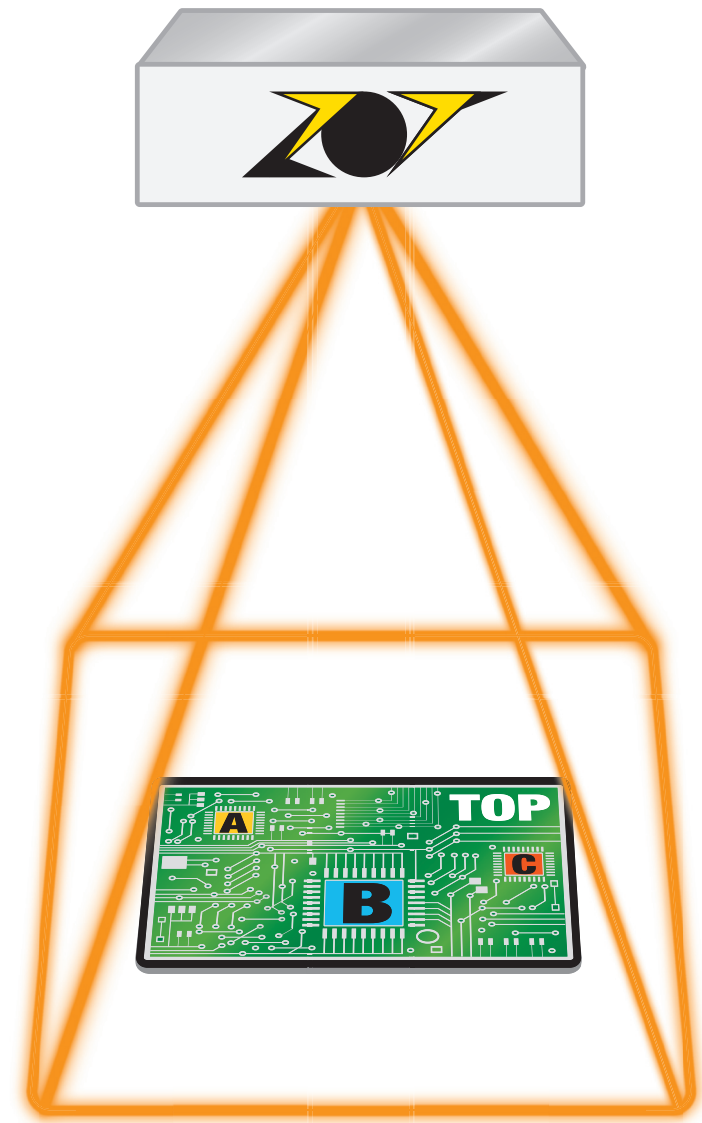
SIMULTANEOUS MARKING WITH TOP LASER

100x100 mm MARKING AREA  
(OPTIONAL 350X350 mm)

10 W CO2 LASER

TWO READERS FOR QUALITY GRADE INSPECTION





Ever faster, ever more performing.

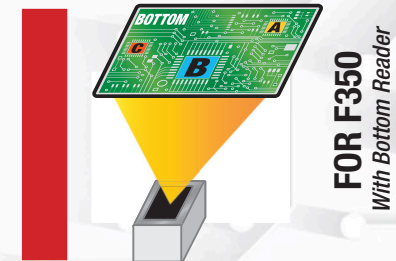
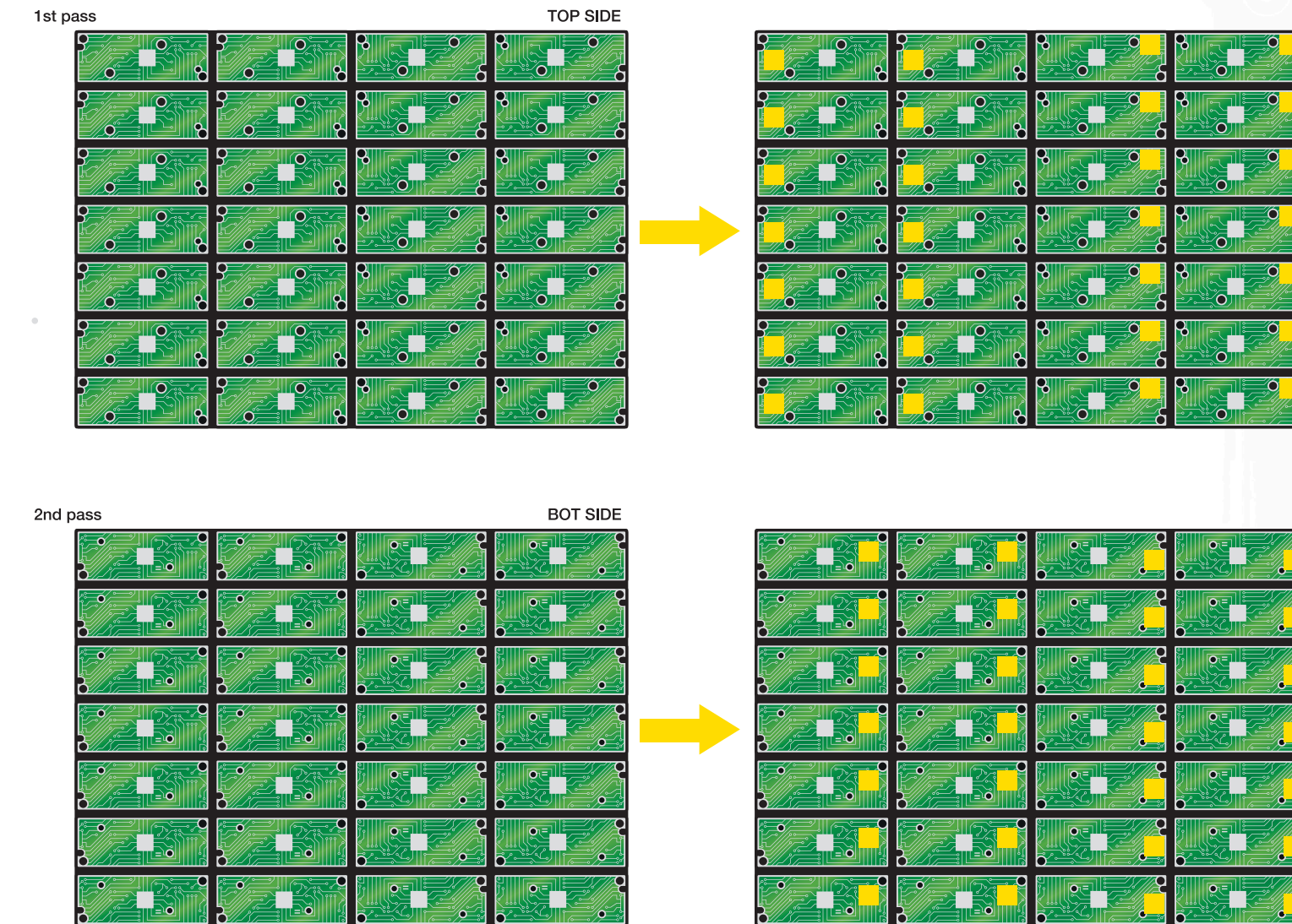


## ZERO OPTICAL TIME

- ✓ Simultaneous Multiple 2D Code Quality Check
- ✓ 350x350 mm Capturing area
- ✓ Zero Optical Time: 0,4 s for 0,8 s higher 2D count
- ✓ Typical Panel with 20 2D codes: 93% saving time - 0,8 s instead of 12 s
- 🏰 **100% QUALITY CHECK AT ZERO COST!**

## PROCESS COMPARISON BETWEEN FUTURA AND PAST CONCEPT WITH INTEGRATED FLIP UNIT

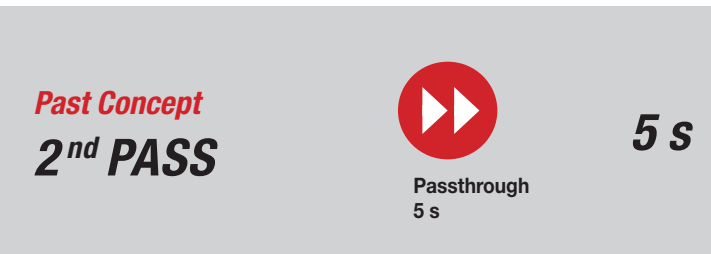
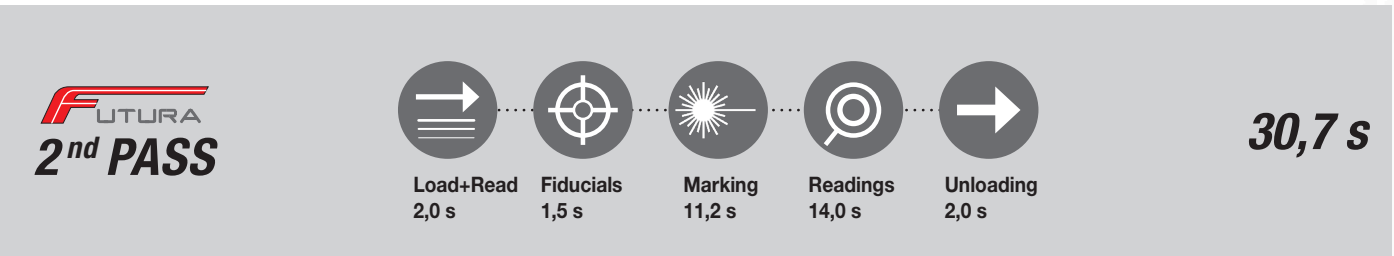
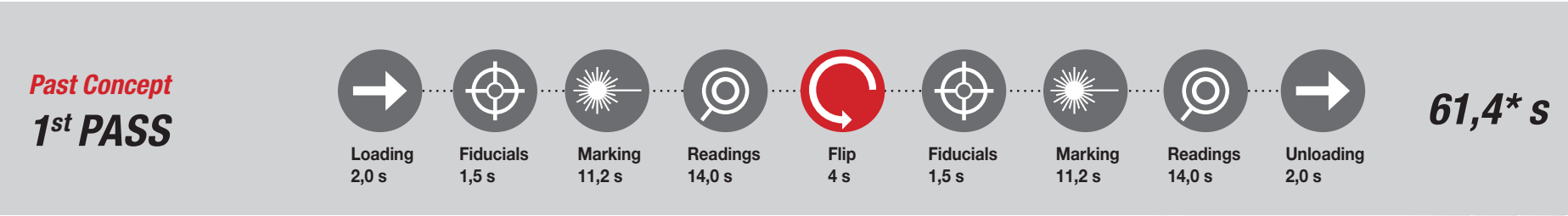
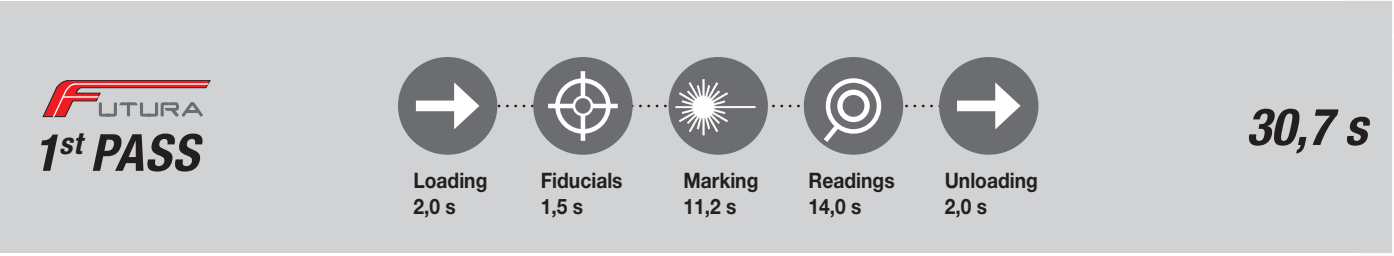
PANEL WITH 28 PCBS UNITS 28 TOP & 28 BOT





# F350

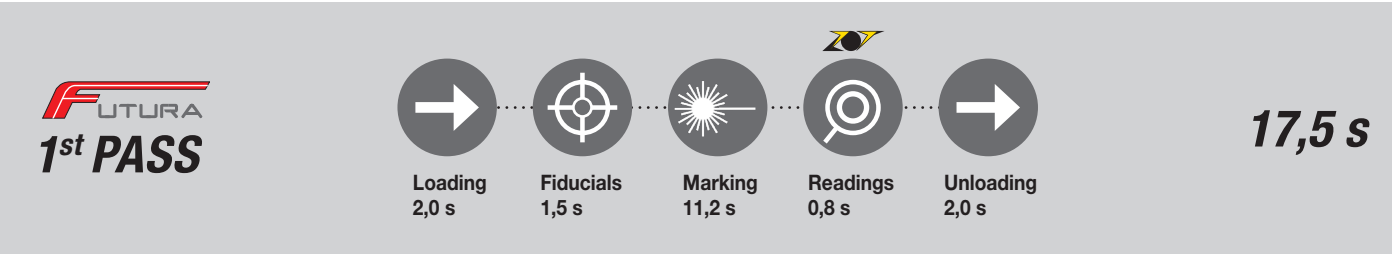
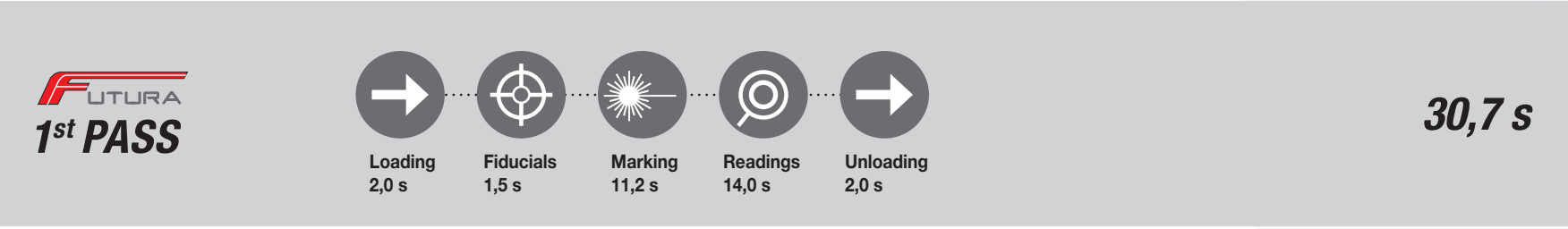
STANDARD



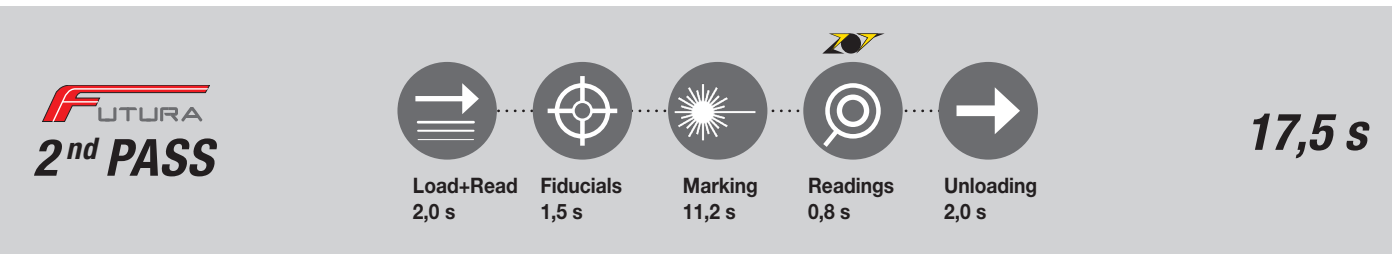
\*CONVENTIONAL MACHINE WITH AXES APX CYCLE TIME: 41 s

# F350

WITH ZOT (ZERO OPTCAL TIME)



**ZOT**  
SAVING  
WITH ZOT: 44%



**ZOT**  
SAVING  
WITH ZOT: 44%





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