# Berliner Nanotest und Design GmbH

Company Portfolio





## Origin

- » Founded in 2004 as Fraunhofer spin-off
- » Continuous refining of expertise from general reliability to focus on thermal management and thermal characterization
- » Today partner of major European electronic industries and full-scale provider for thermal characterization and reliability analyses
- » Creative, flexible and multidisciplinary team of physicists, mathematicians, programmers and engineers
- » Member and co-founder of the Joint Lab Berlin for Thermal Management



#### Nanotest in numbers

- » 19 years experience
- » 30+ research projects
- » 30 employees



#### **Material Level**

#### System Level

#### **TOCS**®

- Liquids and pastesSlurries & resins
- ★ Thermal conductivity
- ★ Thermal diffusivity
- ★ Compact & versatile
- ★ Very quick testing

#### **Features**

- » Quick measurement
- » Curing and in-situ testing
- » Multi-use test chips
- » Integrated heating



#### **TIMA**®

- Q Pastes to solids
- Q TIM1 & TIM2
- Thermal conductivity
- ★ Interface resistance
- \* Automated testing
- ★ Aging investigation

#### **Features**

- » ASTM D 5470 complete
- » Curing and in-situ testing
- » Customizable test heads



#### La**TIMA**®

- Q Solids
- Q Substrates & metals
- ★ Thermal conductivity
- ★ Thermal diffusivity
- ★ Two-in-one system
- ★ Dog-bone samples

#### **Features**

- » High conductivities
- » Industrial sample compatibility
- » Integrated sample integrity validation



#### **TIMA®** pulse

- Active devices
- Q FETs & IGBTs
- ★ Thermal impedance
- ★ Structure function
- ★ Compact & low-cost
- ★ Versatile software

#### **Features**

- » Complete thermal path reconstruction
- » Non-destructive
- » Structural information
- » Thermal modeling
- » Thermal frequency spectrum

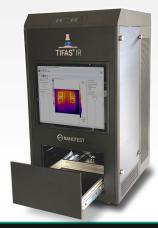


#### **TIFAS®**

- Q Systems & joints
- Q Packages & modules
- **★** Buried defects
- ★ Thermal obstruction
- ★ Full-scale FA system
- ★ Compact & low-cost

#### **Features**

- » Non-destructive & contactless
- » Fast and thermovisual
- » Heat flow-correct





## **>**

## Fields of Excellence

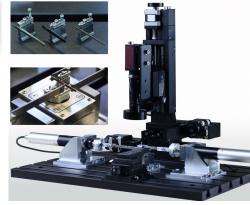
#### **Lab-Scale Products & Services**

- » Thermal characterization of material, components and systems
- » Fracture mechanical characterization of interfaces
- » Material aging investigation
- » Standalone benchtop solutions









#### **Multi-Scale Solutions & Scientific Services**

- » Thermal imaging
- » Failure detection and localization
- » Quality management solutions
  - Contactless & non-destructive
  - > Lab-scale to inline

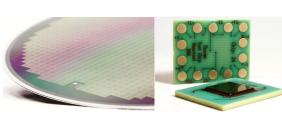




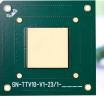


#### **All-round Thermal Test Vehicle Supply**

- » Thermal test chip wafers
- » Thermal test vehicle design and assembly
- » Measurement hard and software









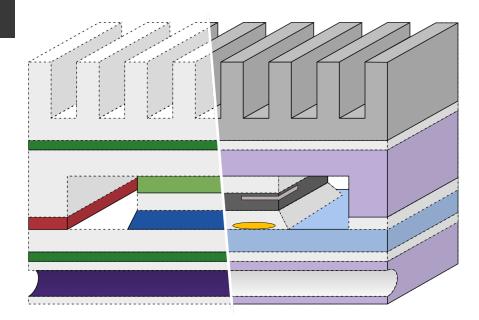


## Comprehensiveness by Design

#### TIMA®



- TIMs
- Sealant
- Underfill
- Die attach
- Substrate



#### La**TIMA**®

Metals

Alloys

Die material ■

Substrate

Die attach



#### TOCS®



■ TIMs

Sealant

Underfill

Coolant

#### **TIMA**® pulse



#### TIFAS® IR

Delamination Buried defects



## **TOCS**® Three Omega Characterization System

## Fast-paced thermal material characterization

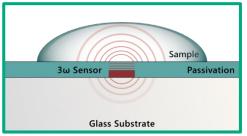
#### Material parameters

- > Bulk thermal conductivity
- Thermal diffusivity

#### Feasible samples

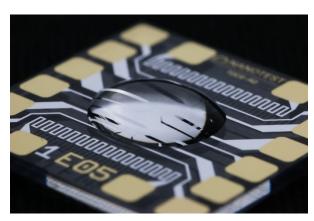
- Liquids
- > Gels
- > Pastes
- Soft solids

#### Measurement x-section





Sample material is simply applied on the test chip and tested with a mere buttonpress.

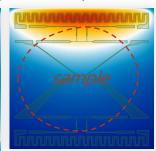






Custom temperature profiles





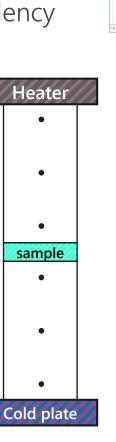
## TIMA® 5 Thermal Interface Material Analyzer

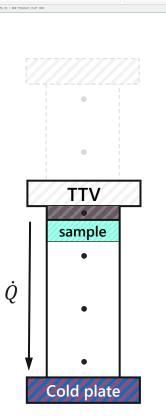
### Beyond ASTM D5470

- » Effective and bulk thermal conductivity
- » Thermal effective and interface resistance
- » Temperature and pressure dependency
- » Aging and reliability testing
- » Compact all-in-one system

#### Feasible samples

- » Thermal interface material
- » Die attach materials
- » Underfill materials
- » Molding compound
- » Substrates
- » Multilayer samples









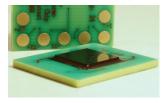
examples of feasible material samples



selection of available test heads



Assembly and curing tool adhesive



Thermal test chip

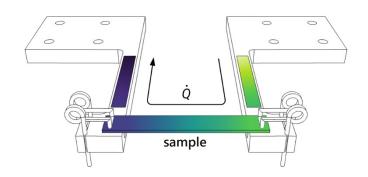
## LaTIMA® In-Plane Thermal Material Analyzer

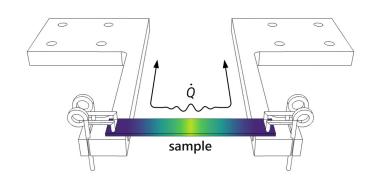
#### LaTIMA base

TIMA wave add-on

» Thermal conductivity

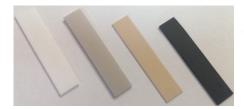
» Thermal diffusivity





For highly conductive materials

Feasible samples | Metals | Alloys | Substrates | Ceramics | Solder | Sintered material | Semiconductors | FRP |





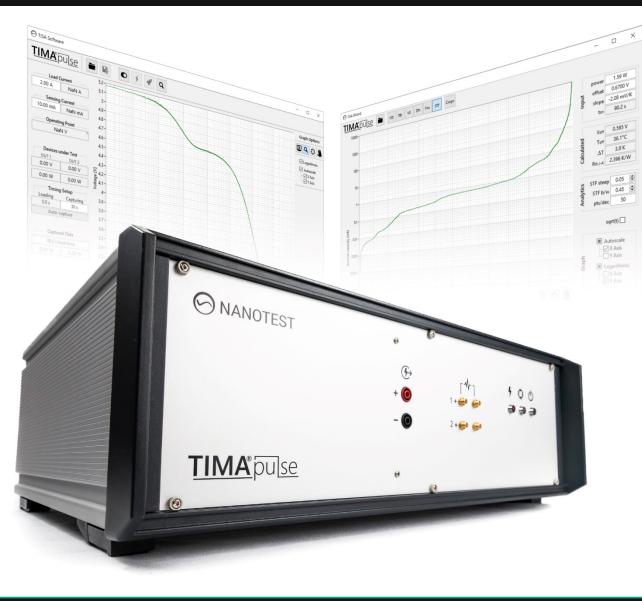








## **TIMA**®pulse Transient Thermal System Analyzer



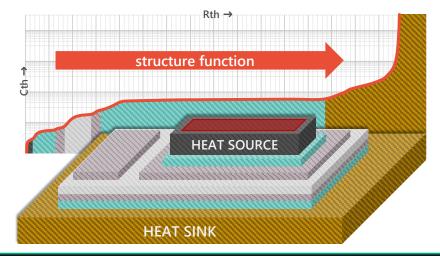
#### Lightweight transient thermal testing

Feasible samples | Electronic packages & modules | Thermoelectric systems | Custom thermal setups |

#### Output

- » Thermal impedance curve
- » Thermal junction-to-case resistance
- » Time constant spectrum
- » Structure function
- » Thermal equivalent RC networks



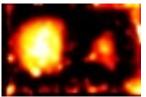


## TIFAS® IR lab Thermal imaging-based failure analysis system

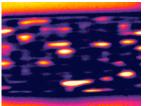
#### Contactless failure analysis in a nutshell

#### **Features**

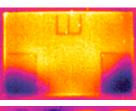
- » Complete infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Short testing times, high throughput
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Adaptable to special needs



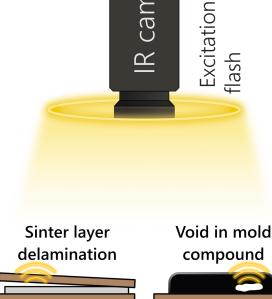
Voids in solder die attach layer

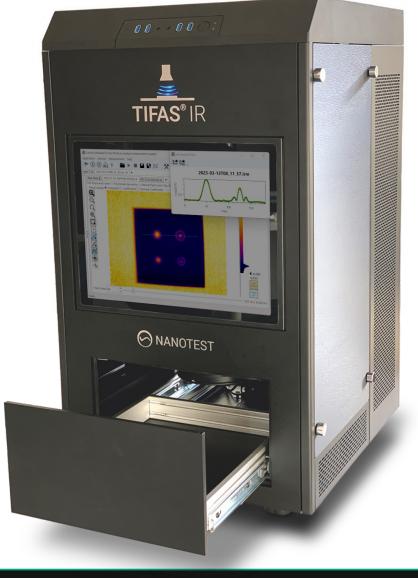


Voids in carbon fiber reinforced polymer



Voids in molding compound







Delamination

in sintered

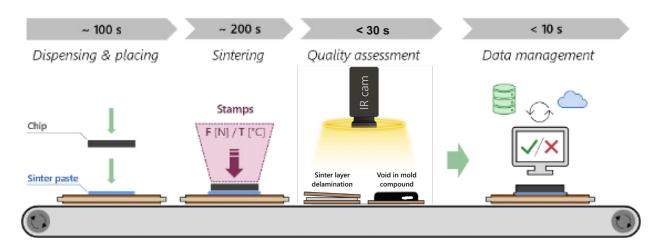
power module

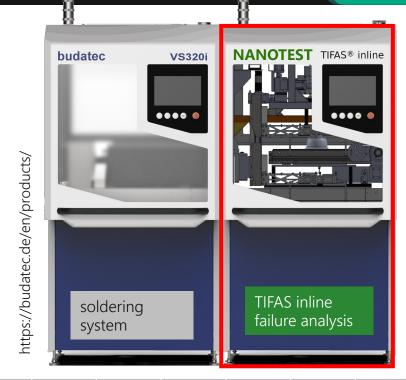
## **TIFAS**® IR inline Thermal imaging failure analysis system for production lines

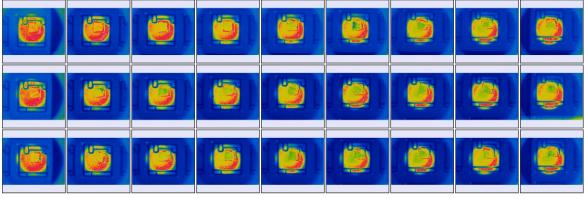
#### Intelligent non-destructive 100% inline failure analysis

#### **Features**

- » 100% inspection in production lines, full automation
- » Short testing times, high throughput
- » Complete infrared thermography-based failure analysis setup
- » Contactless and non-destructive
- » Great variety of detectable defects







3x9 Measurements in a system tray



## TIFAS® IR mobile Mobile thermal imaging failure analysis system

#### Contactless failure analysis in a nutshell for mobile applications

#### **Features**

- » Mobile infrared thermography-based failure analysis setup
- » Contactless and non-destructive maintenance of components
- » Great variety of detectable defects
- » Comprehensive analysis software
- » Example: non-destructive testing of fiber composites and bonded joints



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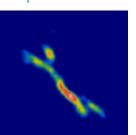
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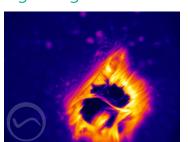
ZfP heute | Berlin 2020 p 54-55 M. Kaczmarek, M. Müller, Zerstörungsfreie Bauteilprüfung von großflächigen, glasfaserverstärkten Schienenfahrzeug-Komponenten

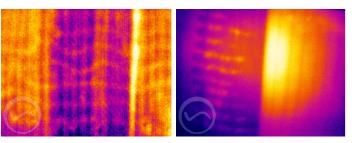


Impact defect



Lightning strike defect





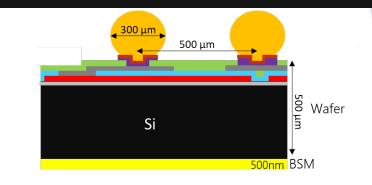
Inner structure of a wind turbine blade

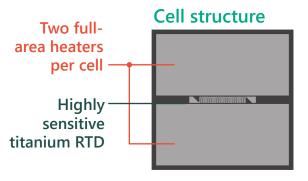


## Thermal Test Chip (TTV)

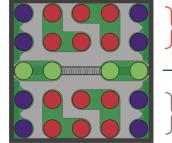
## NT20-3k thermal test chip

- » 200 mm (8") Si wafer
- » Titanium thin-film structures
  - $\rightarrow$  1 × 3.3 k $\Omega$  RTD
  - $\rightarrow$  2 × 15  $\Omega$  heaters
  - > 4 x Monitoring Bumps
- » Versatile & customizable
- » Different BSM
- » Up to
  - $\rightarrow$  50 × 50 mm<sup>2</sup> die size
  - > 200°C chip temperature
  - > 10 W/mm<sup>2</sup>
- Ready for your custom TTV design





#### Solder ball pattern

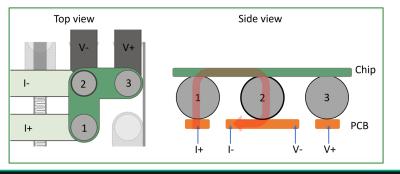


4 I/O balls per heater for power throughput

4-wire sensor termination

Thermo-mechanical testing features

#### **Resistive Bump Monitoring Structure**

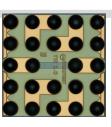


#### 2.5×2.5 mm<sup>2</sup> unit cells





- » 300 µm solder bumps
- » 500 µm pitch
- » 4000+ cells per wafer



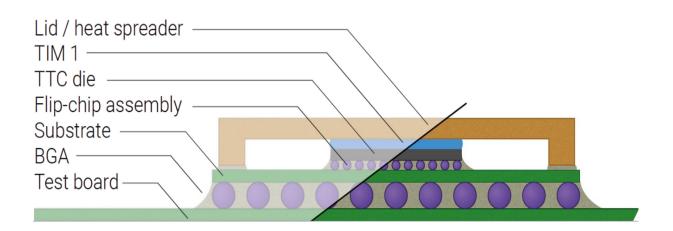
## Thermal Test Vehicles (Thermal Twin)

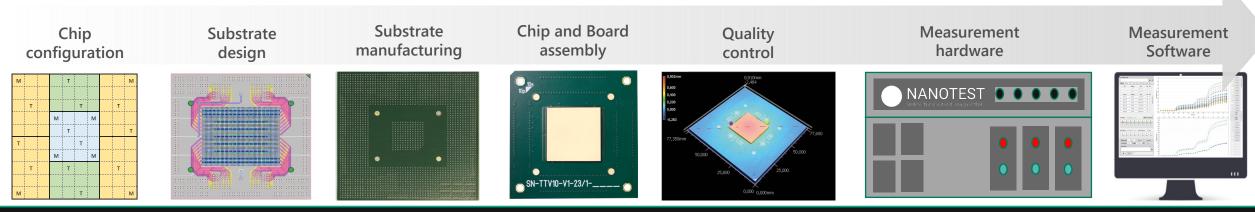
#### Design the TTV you need. No Compromise

We support our customers to verify their prospective package, TIMs and cooling solutions by offering TTV solution

#### We offer:

- » Thermal test chips wafer
- » Concept and feasibility
- » Interposer and test board
- » Assembly and quality assessment
- » Measurement hardware
- » Measurement and control software
- » Calibration and test





## **AMB** Advanced Mixed-mode Bending Test

## Rapid, inexpensive and effective interfacial adhesion strength characterization

#### Material parameters

ightarrow Critical Energy Release Rate  $extit{G}_{\! exttt{C}}$  vs. Mode-mixity  $extit{m{\psi}}$ 

#### Feasible samples

Artificially manufactured samples

> Bi- or multi-layered beams

> Package origin cut-outs



Mode-mixity variation by superposition of End Notch Flexure and Double Cantilever Beam tests

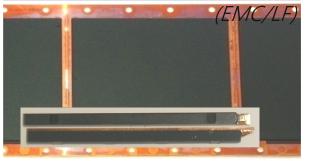
Specimen is simply fixated in the detachable sample holder.



Package origin cut-out (No chip)



Artificial manufactured





## Why Nanotest

### **Our Offering**

#### **Our Promise**

- » Thermal expertise
  - > 19 years of R&D experience
  - > 100+ scientific publications
  - > World-wide industrial network
- » Holistic lab services
  - Material & package characterization
  - Aging and reliability testing
  - Failure detection and analysis
  - > TTV design, manufacturing and testing
  - adhesion strength characterization
- » High-end laboratory products
  - > Focused on user-friendliness
  - > At maximum versatility
  - > Ensuring high scientific accuracy

- » Transparency
  - > About our measurement results
- » Fairness
  - > In pricing and conditions
- » Free technical and scientific services
  - > Zero-cost requirements analysis
  - > Zero-cost scientific discussion
  - > Zero-cost remote technical support

» You learn - we learn.

## Worldwide Distributors – Made in Germany to the World









nanotest.eu

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